2-way servo proportional valves with VCD® technology and shut-off valve series TEP base on the TDP range. Additionally, TEP valves are equipped with a direction control valve for shutting off the pilot system.

Structure and function

The 2-way servo proportional valves with shut-off valve TEP have a 2-stage design consisting of a DFplus pilot valve and a main stage with poppet and LVDT.

With the DFplus pilot valve the TEP achieves extremely fast response times: from 10.5 ms (NG25) up to 28 ms (NG100) with an accuracy of <0.1 % of the nominal flow. The pilot valve actively controls the poppet - independent of the pressure conditions in the main ports. It is basically required that the pilot pressure is at the level of the system pressure. At low system pressure the pilot pressure should be min. 140 bar, when high valve dynamics are desired.

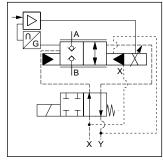
The integrated electronics in the pilot of the TEP has two control loops for the main poppet and the pilot spool.

In the de-energized position of the shut-off valve, the upper pilot control surface of the main spool is pressurized, the lower one is relieved to tank. Independent of the DFplus pilot valve, the main spool remains always closed, if the shut-off valve is not activated.

If the solenoid of the shut-off valve is energized, the position of the main spool is controlled by DFplus pilot valve and LVDT.

The shut-off valve can be ordered with position control optionally.



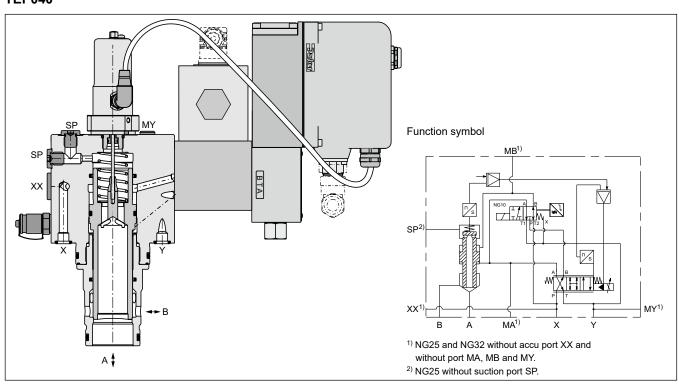


TEP040

Features

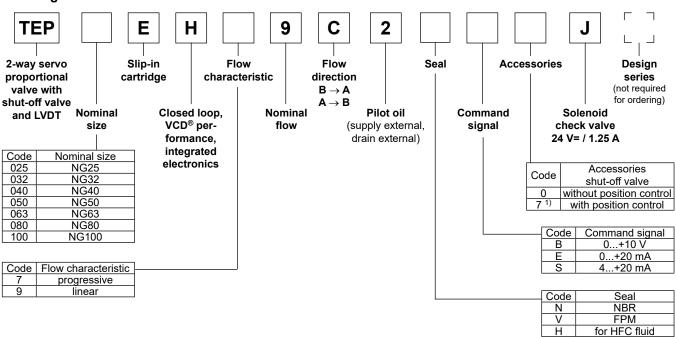
- Active pilot operated 2-way servo proportional valves with shut-off valve
- · Flow directions A-B and B-A
- Cavity and mounting pattern according to ISO 7368
- Fast step responses
- Completely mounted and adapted unit with integrated electronics
- In order to ensure the closed position pilot pressure is required
- 7 sizes, NG25 up to NG100
- Shut-off function

TEP040





Ordering code



The DFplus pilot valve is also available with EtherCAT interface, see chapter 3, D*FP and D*1FP with EtherCAT.

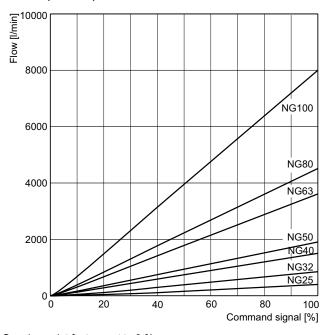
Please order connector separately.

Angle female connector must be used for NG25 to NG50.

Characteristic flow/signal line

 $\Delta p = 5 \text{ bar}$

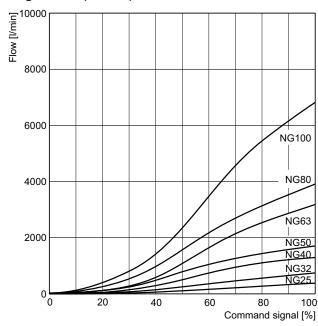
Linear (code 9)



Opening point factory set to 3 %

Characteristic curve measured with HLP46 at 50 °C.

Progressive (code 7)



Flow at different Δp $Q_{actual} = Q_{nominal} \cdot \sqrt{\Delta p_{actual} / \Delta p_{nominal}}$

TEP UK.indd 02.08.22



8-132

¹⁾ Please order female connector M12x1 separately (see accessories, directional control valves, female connector M12x1 (order no.: 5004109).

Technical Data

General													
Danima				Proportional throttle valve with LVDT and integrated electronics,									
Design				slip-in cartridge according to ISO 7368									
Nominal size			DIN	NG25	NG32	NG40	NG50	NG63	NG80	NG100			
Mounting posi	ition			unrestricted									
Ambient temp			[°C]										
Weight			[kg]	11 13 15 26 52 105 157									
Vibration resis	stance		[g]	10 sinus 52000 Hz acc. IEC 68-2-6									
				10 (RMS) random noise 202000 Hz acc. IEC 68-2-36									
				15 shock acc. IEC 68-2-27									
Hydraulic													
Max. operatin	g pressure		[bar]	Ports A, B,	X and SP up	to 350; XX	observe ac	cumulator p	ressure ratir	ıg;			
				port Y: max									
Fluid				Hydraulic oil according to DIN 51524									
Fluid tempera	ture		[°C]	-20+60 (NBR: -25+60)									
Viscosity	recommended	[cSt] / [r	mm²/s]	30 80									
	permitted	[cSt] / [r	mm²/s]	20 400									
Filtration				ISO 4406; 18/16/13									
Nominal flow:	at ∆p= 5 bar (linear)		[l/min]	420	850	1500	1900	3600	4500	8000			
	ed max. flow (linear)		[l/min]	800	2000	3000	4500	8000	13000	20000			
Nominal flow:	at ∆p= 5 bar (progressive)		[l/min]	380	750	1300	1700	3200	3900	6800			
	ed max. flow (progressive)		[l/min]	700	1750	2600	4000	7000	11250	17000			
Flow direction	l			B to A / A to B									
Pilot pressure			[bar]	must be as high as system pressure									
Pilot oil	supply			external via X									
	drain			external via Y									
Leakage in pil	ot valve at 100 bar	[n	nl/min]										
Pilot valve siz	e			NG06 NG10									
Max. pilot flov	v at 140 bar pilot pr.		[l/min]	23	30	40	40	70	80	100			
Static/dynam													
(for optimal dy	namics see installation reco	mmendatio	on)										
	e at pilot press. >140 bar		[ms]	10.5	12	14	20	17	23	28			
Frequency res	sponse at pilot press. >140												
	Amplitude -3 dB; 10 % ±5	95	80	74	66	52	46	41					
	Phase -90°; 10 % ±5 %		[Hz]	85	63	59	52	56	51	47			
Hysteresis			[%]	< 0.1									
Sensitivity		< 0.05											
Temperature of	drift		[%/K]	< 0.025									

Electrical									
Duty ratio			[%]	100					
Protection cla	ass			P65 in accordance with EN 60529 (with correctly mounted plug-in connector)					
Supply voltage / ripple [V]				OC 22 30, electric shut-off at < 19, ripple < 5 % eff., surge free					
Current cons	umption r	nax.	[A]	3.5					
Pre-fusing			[A]	4.0 A medium lag					
Input signal	Code B	Voltage [V] Impedance [kOhm]		0+10, ripple < 0.01 % eff., surge free					
				100					
	Code E	Current	[mA]	0+20, ripple < 0.01 % eff., surge free					
		Impedance	[Ohm]	< 250					
	Code S	Current	[mA]	420, ripple < 0.01 % eff., surge free					
				< 3.6 mA = disable, > 3.8 mA = enable on according to NAMUR NE43					
		Impedance	[Ohm]	< 250					
Differential in	put max.		[V]	30 for terminal D and E against PE (terminal G)					
				11 for terminal D and E against 0V (terminal B)					
Enable signa	l		[V]	530, Ri = > 8 kOhm					
Diagnostic sign	gnal		[V]	0+10 / +12.5 error detection, rated max. 5 mA					
EMC				EN 61000-6-2, EN 61000-6-4					
Electrical connection				6 + PE acc. EN 175201-804					
Wiring min. [mm²] 7			[mm²]	7 x 1.0 (AWG16) overall braid shield					
Wiring length	max.		[m]	50					

¹⁾ If valves with onboard electronics are used in safety-related parts of control systems, in case the safety function is requested, the valve electronics voltage supply is to be switched off by a suitable switching element with sufficient reliability.



Series TEP

Installation recommendations

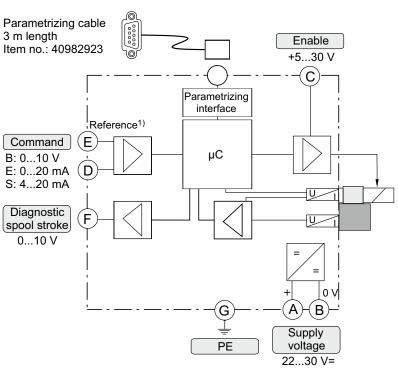
An insufficient pilot oil supply (e.g. due to long distances and/or small diameters) can negatively influence the dynamics of the TEP valve.

To avoid this, an accumulator can be connected to port XX at the valve body of the TEP. A short-term undersupply with pilot oil can be compensated via this accumulator.

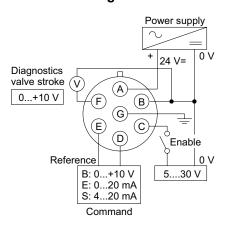
Sizing data: see operation manual.

Please also consider the Parker accumulator product range and the Parker Accumulator Sizing Software.

Block circuit diagram electronics

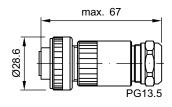


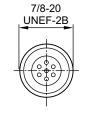
Connection diagrams electronics



Female connector for NG63 to NG100

(EMC conform)

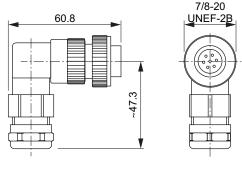




ID no. 5004072

Please order plugs separately.

Angle female connector for NG25 to NG50 (EMC conform)



ID no. 5005160



¹⁾ Do not connect with the supply voltage zero.

Position Control

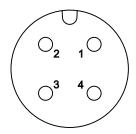
Single solenoid valve

Electrical characteristics of position control as per IEC 61076-2-101 (M12x1)

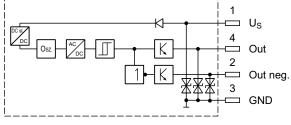
Supply voltage	[VDC]	24
Tolernace supply voltage	[%]	±20
Ripple supply voltage	[%]	≤10
Polarity protection	[V]	300
Current consumption without load	[mA]	≤20
Switching hysteresis	[mm]	<0.06
Max. output current per channel, ohmic	[mA]	250
Ambient temperature	[°C]	-20 +60
Protection		IP65 acc. EN 60529 (with correctly mounted plug-in connector)
Min. distance to next AC solenoid	[m]	0.1
Interface		M12x1 to IEC 61076-2-101
CE conform		EN 61000-4-2 / EN 61000-4-4 / EN 61000-4-6 1) / ENV 50140 / ENV 50204

¹⁾ Only guaranted with screened cable and female connector

M12 pin assignment



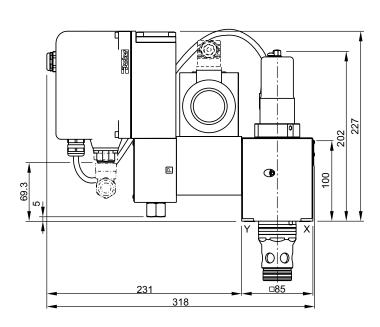
- 1 + U_S 19.2...28.8 V
- 2 Out B: normally open
- 3 0V
- 4 Out A: normally closed

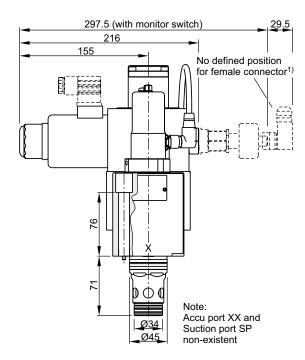


Outputs: Open collector

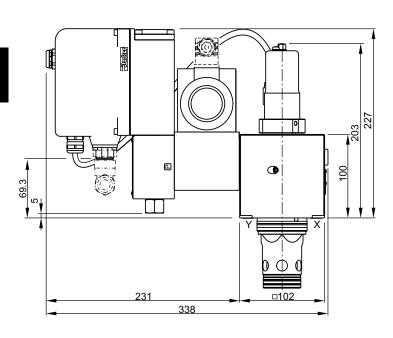
Please order female connector M12x1 separately (see accessories, directional control valves, female connector M12x1 (order no.: 5004109).

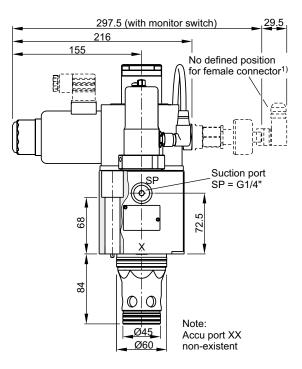




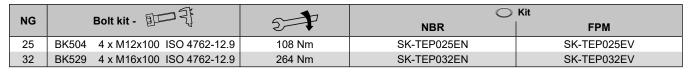


NG32



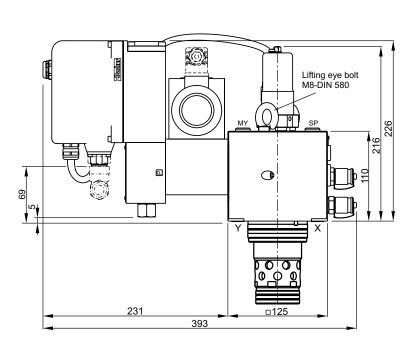


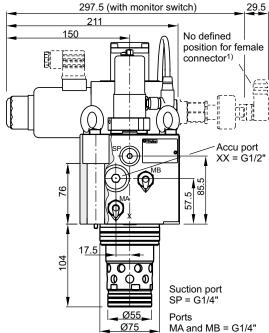
Suction port SP: Contact Parker for installation recommendation.



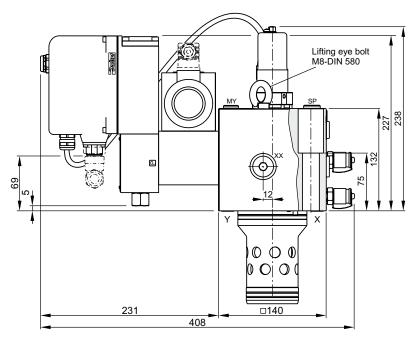
¹⁾ Please order female connector M12x1 separately (see accessories, directional control valves, female connector M12x1 (order no.: 5004109).

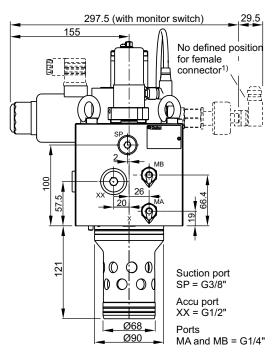






NG50





Lifting thread for disassembly M12

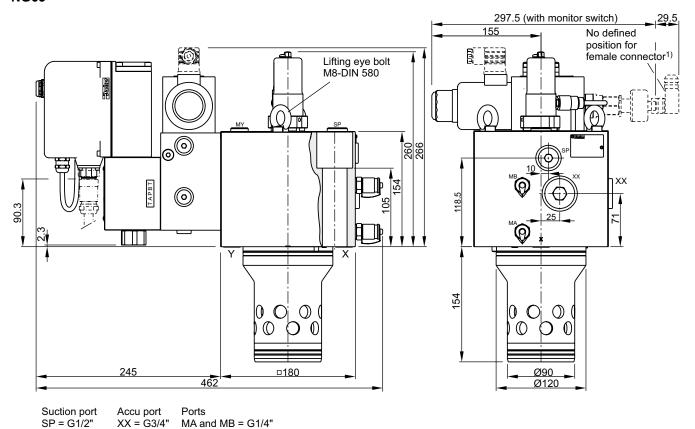
Suction port SP: Contact Parker for installation recommendation.

NC	Bolt kit - III F		○ Kit					
NG	Bolt kit -	5	NBR	FPM				
40	BK481 4 x M20x110 ISO 4762-12.9	517 Nm	SK-TEP040EN	SK-TEP040EV				
50	BK481 4 x M20x110 ISO 4762-12.9	517 Nm	SK-TEP050EN	SK-TEP050EV				

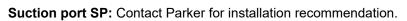
¹⁾ Please order female connector M12x1 separately (see accessories, directional control valves, female connector M12x1 (order no.: 5004109).

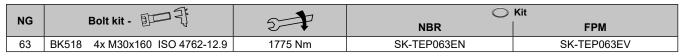


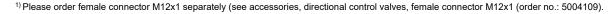




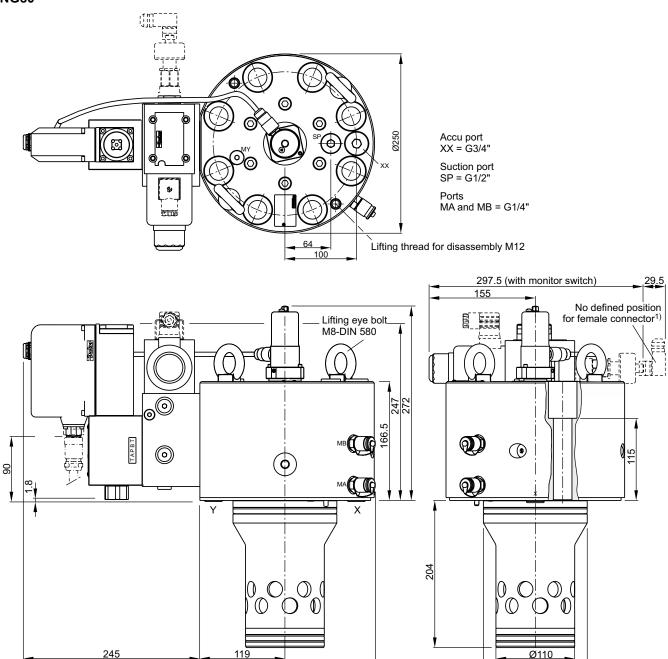
Lifting thread for disassembly M12





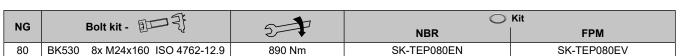


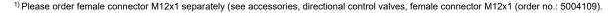




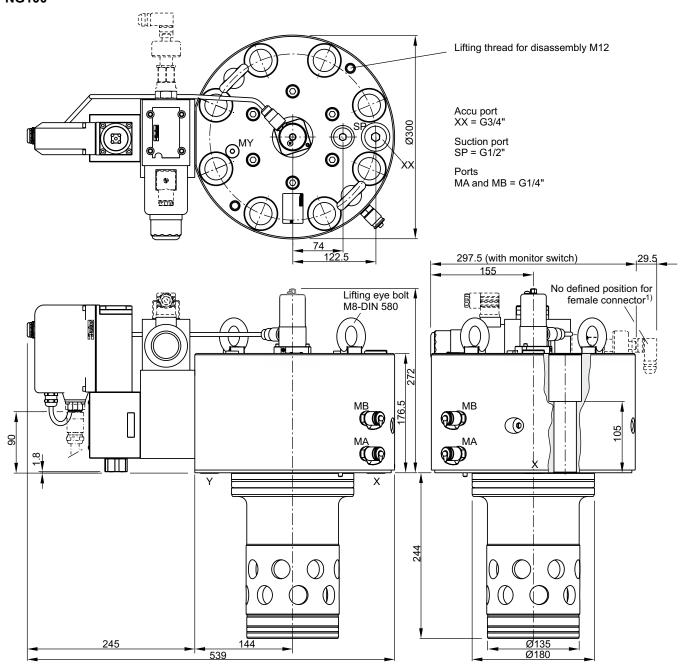
Suction port SP: Contact Parker for installation recommendation.

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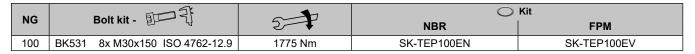








Suction port SP: Contact Parker for installation recommendation.

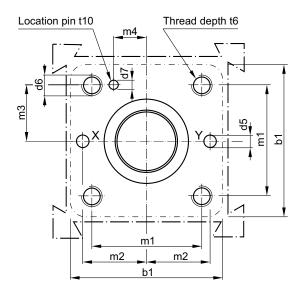


¹⁾ Please order female connector M12x1 separately (see accessories, directional control valves, female connector M12x1 (order no.: 5004109).

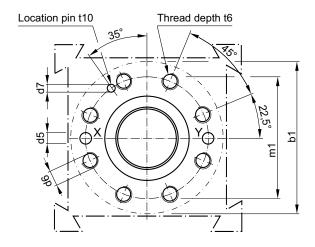


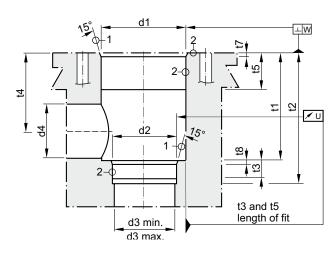
Code: ISO 7368-B*-*-2-A/B

NG25 to NG63









Required surface finish:

$$\boxed{1} = \sqrt{R_{\text{max}}16}, \boxed{2} = \sqrt{R_{\text{max}}8}$$

Deviating from ISO 7368 it is advisable to increase the diameters d3, d4 and d5.

Size	b1	d1 H7	d2 H7	d3 / d4	d3 max	d4 max ¹⁾	d5	d6	d7 H13	m1±0.2	m2±0.2	m3±0.2
25	85	45	34	25	27	32	6	M 12	4	58	33	29
32	102	60	45	32	44	50	8	M 16	6	70	41	35
40	125	75	55	40	54	63	10	M 20	6	85	50	42.5
50	140	90	68	50	67	80	10	M 20	8	100	58	50
63	180	120	90	63	89	100	12	M 30	8	125	75	62.5
80	250	145	110	80	109	110	16	M 24	10	200	_	_
100	300	180	135	100	134	150	20	M 30	10	245	_	_

Size	m4±0.2	t1+0.5	t2+1	t3	t4	t4 max ¹⁾	t5	t6	t7	t8	t10	U	W
25	16	58	72	12	44	40.5	30	35	25	25	10	0.03	0.05
32	17	70	85	13	52	44	15	35	2.5	2.5	10	0.03	0.1
40	23	87	105	15	64	54	15	45	3	3	10	0.05	0.1
50	30	100	122	17	72	59	17	45	4	3	10	0.05	0.1
63	38	130	155	20	95	78	19	65	4	4	10	0.05	0.2
80	_	175	205	25	130	115	32	50	5	5	10	0.05	0.2
100	_	210	245	29	155	133	32	53	5	5	10	0.05	0.2

¹⁾ d4_{max} only in combination with t4_{max}.



